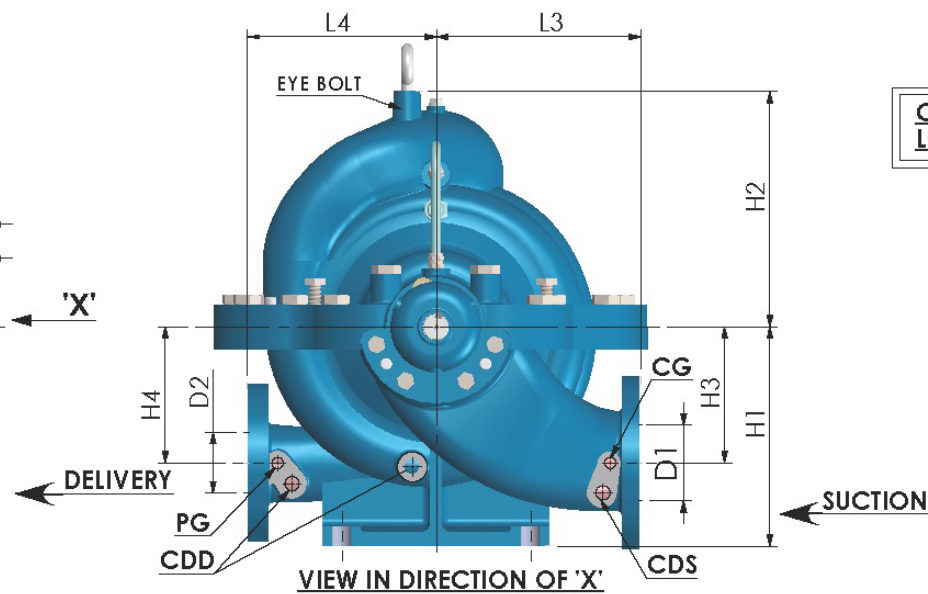
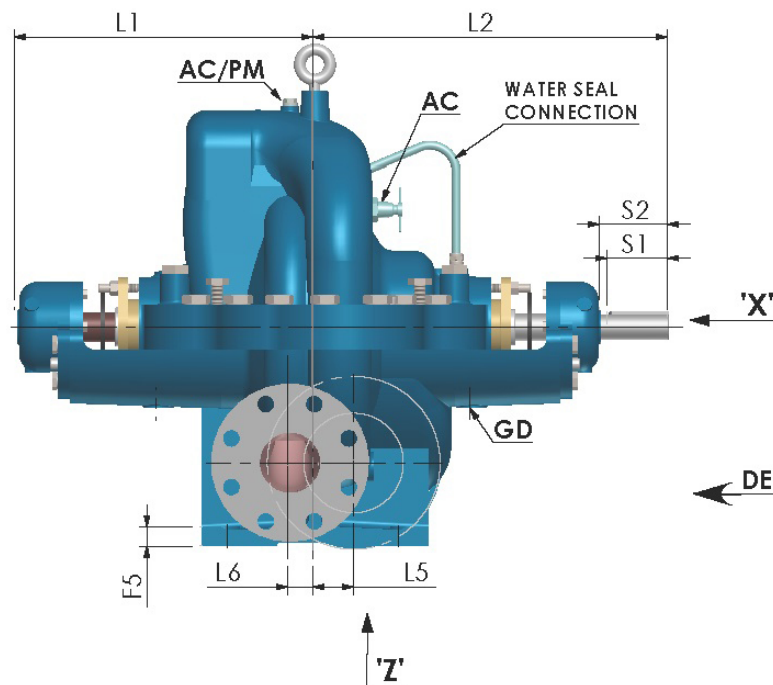
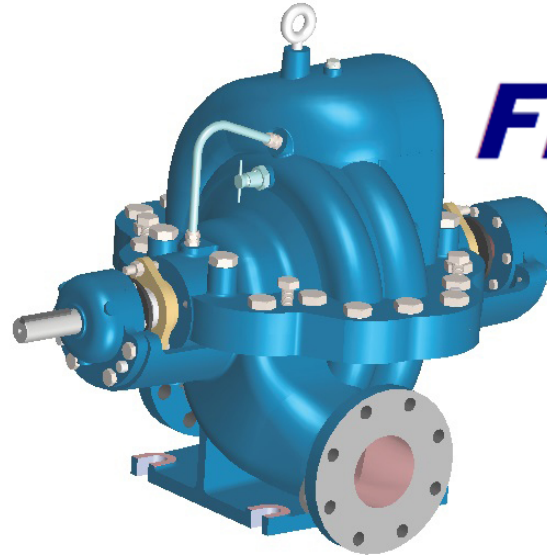
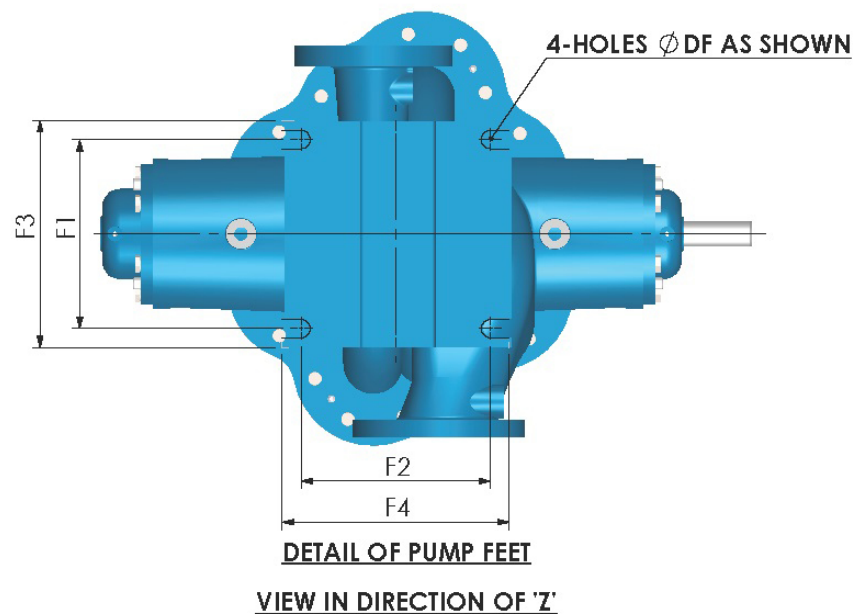
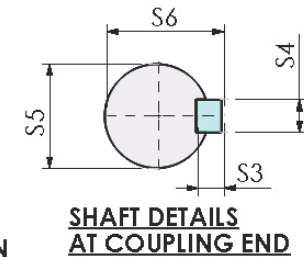


GENERAL ARRANGEMENT DRAWING FOR AXIALLY SPLIT-CASE TWO STAGE PUMPS WITH INTERNAL CROSS OVER - SERIES HST



CLOCK-WISE ROTATION
LOOKING FROM DRIVE END

**FISHER PUMP**[illegible]

SPLIT-CASE TWO STAGE PUMPS WITH INTERNAL CROSS OVER - SERIES HST PERIODIC TABLE

NO.	PUMP	SIZE (mm)		SHAFT	OVERALL DIMENSIONS (mm)										MOUNTING DIMENSIONS (mm)						SHAFT DETAILS						APPROX.
	MODEL	D1	D2	GROUP	H1	H2	H3	H4	L1	L2	L3	L4	L5	L6	F1	F2	F3	F4	F5	DF	S1	S2	S3	S4	S5	S6	WT. (kg)
1	2HST13	80	50	1S	310	230	190	190	379	469	290	240	16.5	36.5	220	300	300	380	12	16	80	90	7	8	29	31	225
2	2.5HST9	80	65	0S	285	248	145	145	340	414	230	200	60	22.5	150	200	250	300	20	16	70	80.5	7	8	24	27	245
3	2.5HST12	80	65	1.5S	340	235	185	185	395	469	290	230	37	60	180	230	250	300	16	16	80	90	8	10	34.5	37.5	220
4	3HFT11	100	80	1.5S	290	311	180	180	395	469	270	250	54	33	250	250	300	300	19	24	80	90	8	10	34.5	37.5	312
5	3HST12	100	80	1.5S	290	311	180	180	395	469	270	250	54	33	250	250	300	300	19	24	80	90	8	10	34.5	37.5	312
6	4HST13	125	100	1S	335	345	202	202	379	469	318	295	49	36.5	290	290	340	340	20	24	80	90	7	8	29	31	271
7	4HFT14	150	100	3S	400	440	230	230	552	642	370	360	131	52	330	330	400	400	25	34	110	125	10	16	54	58	593
8	4HST16	150	100	2S	400	450	260	260	489.5	572	400	360	98	43	330	330	400	400	25	34	95	110.5	8	12	39	42	611
9	4HST19	150	100	3S	455	470	270	270	507.5	636	400	360	95	45	330	330	400	400	25	34	110	140	10	16	54	58	725
10	6HST18	200	150	3S	455	505	280	280	505	630	510	430	152	62	330	330	400	400	25	33	110	125	10	16	54	58	950

[illegible]

SPLIT CASE PUMPS WITH EXTERNAL CROSS OVER PERIODIC TABLE

NO.	PUMP	SIZE (mm)		SHAFT	OVERALL DIMENSIONS (mm)												MOUNTING DIMENSIONS (mm)						SHAFT DETAILS						APPROX.
	MODEL	D1	D2	GROUP	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5	L6	L7	F1	F2	F3	F4	F5	DF	S1	S2	S3	S4	S5	S6	WT. (kg)
1	3HFTD14	125	80	2.5S	355	325	388	210	210	568.5	672	325	250	125	125	210	360	540	420	600	20	24	110	137.5	10	16	51	55	320
2	3HST15	100	80	2S	370	275	300	225	225	495	572	370	275	88	43	225	310	310	360	360	22	24	95	110	8	12	39	42	280
3	5HST14	150	125	2S	370	325	374	220	220	489.4	572	400	325	108	43	220	310	310	360	360	22	24	95	110	8	12	39	42	310
4	5HST16	150	125	3S	455	365	374	275	275	536.5	636	450	365	90	45	275	330	330	400	400	25	27	110	139.5	10	16	54	58	930
5	5HST19	150	125	3S	455	400	374	295	295	536.5	636	450	400	90	45	295	380	380	500	500	32	27	110	139.5	10	16	54	58	939
6	5HST21	150	125	3S	475	500	650	315	315	537	636	500	500	90	45	295	380	380	500	500	32	27	110	139.5	10	16	54	58	945
7	6HST19	200	150	4S	220	480	395	280	280	690	778	450	410	155	55	280	870	430	990	520	24	22	125	139	12	20	69	73.5	1163
8	6HSTD21	200	150	5S	525	450	388.5	320	320	858.5	1020	500	430	215	215	320	385	750	485	810	24	27	140	185	12	20	74	78.9	1220
9	6HST24	200	150	4S	215	475	415	345	345	678	850	510	445	150	50	200	880	430	990	520	24	28	130	160	12	20	69	73.5	1370
10	6HFTD12L	200	150	3S	410	366	329	215	215	669	760	420	385	175	175	215	285	670	350	720	20	22	110	137.5	10	16	54	58	970
11	6HFTD13	200	150	3S	410	390	610.5	215	215	640.5	745	390	390	170	170	215	285	650	350	710	20	24	110	137.5	10	16	54	58	940
12	8HSTD21	250	200	5.5S	308	500	596	425	425	754	933	660	500	203	107	425	474	984	594	1048	33	27	115	135	14	22	81	86	1450
13	8HSTD26	250	200	7S	670	560	780	430	430	959	1145	580	480	245	245	430	482	940	576	1020	30	27	150	198	14	25	94	99	2200
14	8HSTD24	250	200	5.5S	308	500	596	425	425	754	933	660	500	203	107	425	474	984	594	1048	33	27	115	135	14	22	81	86	1480
15	10HSTD22	250	200	5.5S	308	500	596	425	425	754	933	660	500	203	107	425	474	984	594	1048	33	27	115	135	14	22	81	86	1520
16	10HSTD27	250	200	7S	670	560	780	430	430	959	1145	580	480	245	245	430	482	940	576	1020	30	27	150	198	14	25	94	99	2270